

Easy-to-Follow



1-FOOT MODULE ASSEMBLY

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WARNINGS

When working with metal, the edges are very sharp and may have small splinters across the edges. Be extremely careful when handling each piece. It is highly recommended to wear safety glasses and gloves at all times while building your modules. Eye protection is required when cutting or screwing metal pieces to protect against errant metal pieces and particles.

Keep children and animals away from the metal pieces and completed frame kits.

Please follow all manufacturer directions on how to properly install BBQ products.

Check with your local codes on construction for the required permits you may need for construction of your BBQ island.

Utility lines should only be installed by a licensed plumber or electrician per the code in your area. Do not forget to get a permit if required by local laws or regulations.

Please read all directions on how to install your DIYBBQ island modules. Installation of the product is at your own risk; DIYBBQ, LLC is not liable for misuse of the module frame kits nor for damage to any of your BBQ products.

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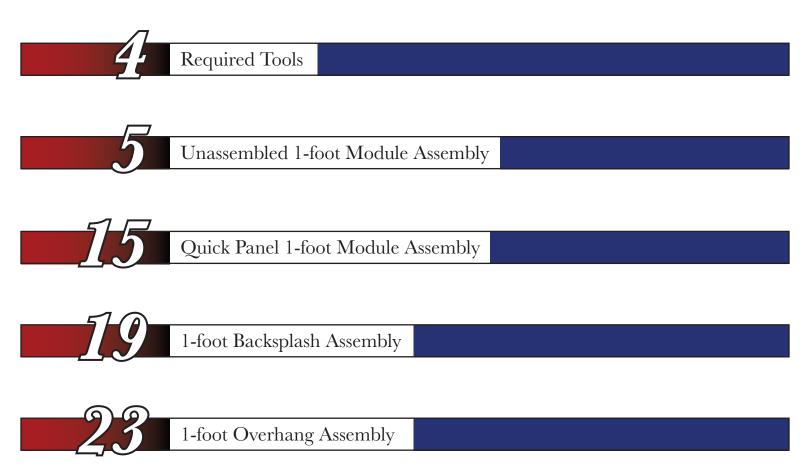
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Each party shall be responsible for its share of the arbitration fees in accordance with the applicable Rules of Arbitration. In the event a party fails to proceed with arbitration, unsuccessfully challenges the arbitrator's award or fails to comply with the arbitrator's award, the other party opposing party is entitled to costs of suit, including a reasonable attorney's fee for having to compel arbitration or defend or enforce the award.

If you are still having trouble putting your module together, we are here to help. Contact us at 800-289-3492 or email support@diybbq.com.

Contents



Useful Terms

Unassembled Module: A complete module set that must be completed from the ground-up.

Assembled Module: A complete module set in which all of the Perimeter walls and Cross Channel walls are pre-assembled prior to shipping.

Perimeter Walls: The front and back walls of a module.

Cross Channels: The side walls of a module that connect to the Perimeter walls.

Track: The top and bottom pieces of a Perimeter or Cross Channel wall.

Stud: The sides and inside pieces of a Perimeter or Cross Channel wall.

Angle Brace: A piece that supports the tracks to the outer studs of the front and back walls of an unassembled module.

Quick Panels: The back and front walls of an Assembled Module that include a second support stud on each end for extra durability.

Union Plate: A flat rectangle with pre-drilled holes to help assemble or add extra durability to module walls, cutouts and extra wall accessories. (Sold Separately)

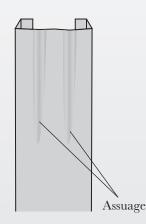
L-Bracket Plate: A larger union plate in the shape of an L. (Sold Separately)

Dimple: The indentation around a precut hole within a track or a stud.

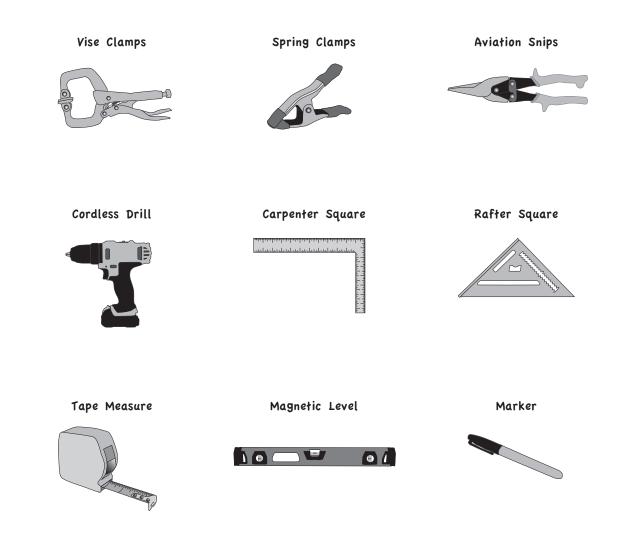
Web Holes: The small, precut holes, usually appearing in sets of three on the back side of a Cross Channel wall that act as a guide for drilling when attaching Cross Channel walls to the front and back walls of a module.

Assuage: The small creases that appear on the ends of a stud that allows for easier assembly (see image to right).

Catch Track: An additional stud that runs perpendicular to Perimeter and Cross Channel walls within the center of a module. (Used in specialty and cutout modules.)



Required Tools for Assembly



PROFESSIONAL TIPS

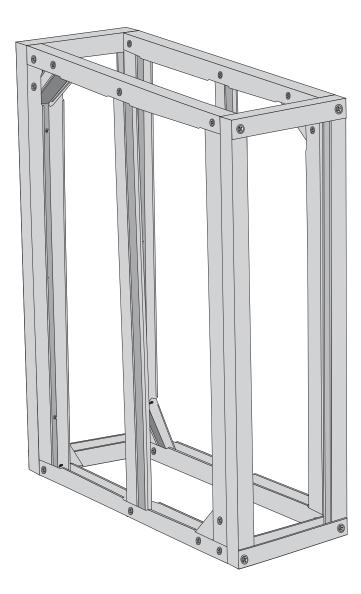
Proper Safety equipment is extremely important.

Always wear safety glasses and gloves when assembling your modules.

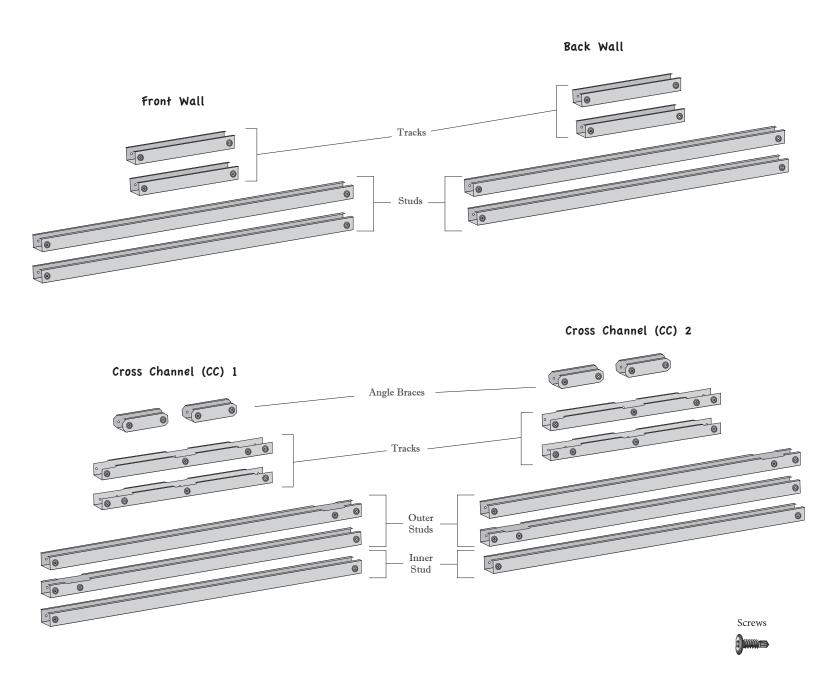
Using proper tools will make the project much easier to do and will help you obtain a properly built project. This list is of the basic tools you'll need to build your modules. You may use whatever tools you deem necessary to complete your project in the easiest way possible. All tools listed here and others you may wish to acquire can be found at Lowes[®], Home Depot[®], Amazon and other on-line retailers.

A cordless impact driver will make steel frame assembly easier and help protect the edges of the HardieBacker® cement board from cracking during installation onto the frame.









CHECK LIST
4 Angle Braces
8 Tracks (The tracks for the front wall do not include lips or slats for better maneuverability of studs and for easier cutout insertion.)
8 Outer Studs
2 Inner Studs
56 Self-Tapping Screws

Front and Back Wall Assembly



Spread out the pieces to form a loose framework of the wall prior to attaching anything.

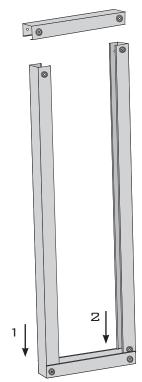
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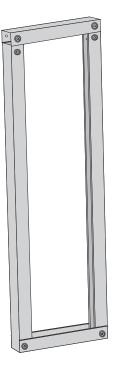


Slide each stud into the bottom track. Make sure that each of the precut holes match up.



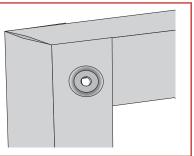


Slide the top track down and adjust the top of each stud so that they fit comfortably inside the top track.



PROFESSIONAL TIP - FLUSH CORNERS

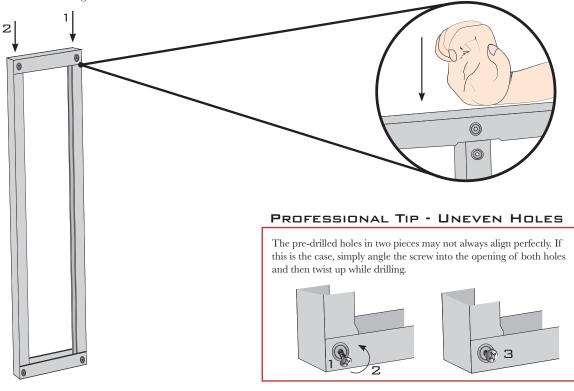
When placing two corners together, the pieces may not always appear completely flush. This is okay. The integrity of the module will not be affected.



7



Use the butt of your palm to carefully but firmly hit each stud into the top track so that all precut holes in both the track and studs are aligned.



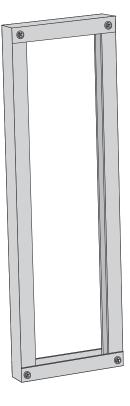


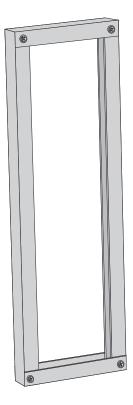
Drill screws in all four (4) pre-drilled holes. When complete, flip the wall over and drill four (4) additional screws into the opposite side. You should now have a completed wall.

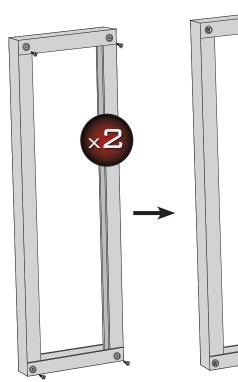
R



Repeat steps 1 through 5 in order to build the second wall. You should now have both a front and a back Perimeter wall.

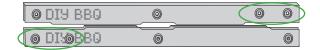






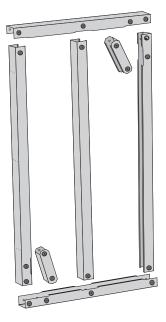


Align the tracks so that the double dimpled holes are opposite one another. **Note:** When aligned correctly, the text printed on each stud will read exactly the same.



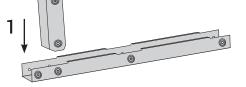


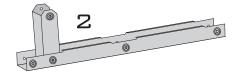
Spread out the pieces to form a loose framework of the wall prior to attaching anything.



STEP

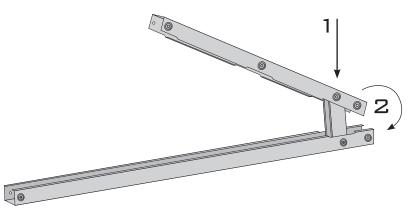
Place one end of the first angle brace into the bottom track. **Note:** You may place the angle brace into either the stud or the track first, however, it's easier to maneuver the brace into the opposite piece if you first slide your angle brace into the smaller of the two pieces.

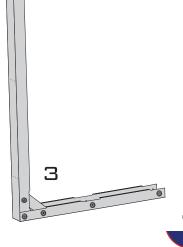






Slide the other side of the angle brace into the corresponding stud and then easily swing the track into place on the edge of the stud. Reconfigure the pieces so that the track rests at the bottom.



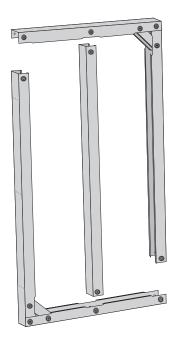


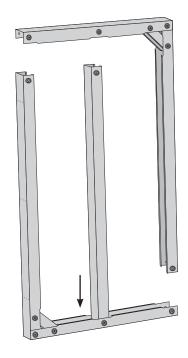


Repeat steps 3 and 4 to attach the second angle brace to the opposite stud and track. You should now have two L-shaped pieces.



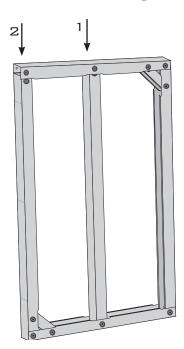
Slide the center stud into the bottom track. Make sure that the precut holes match up.





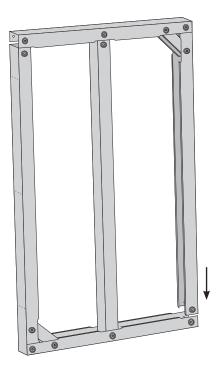
STE

Adjust the top of each stud so that they fit comfortably inside the top track. Then use the butt of your palm to carefully, but firmly, hit each stud into the top track so that all precut holes in both the track and studs are aligned.



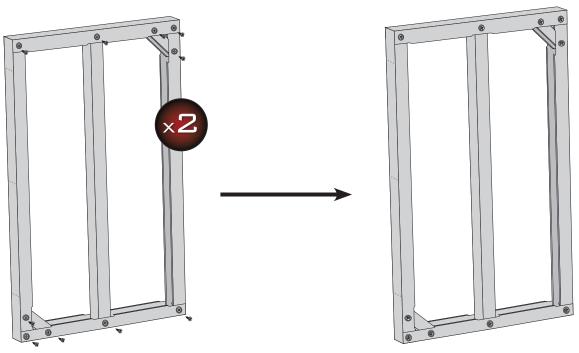


Slide the second L-Shape piece into the open end of the bottom track. **Note:** When sliding the stud into the track, the top track may bend up slightly. Do not worry. This will be adjusted in the next step.



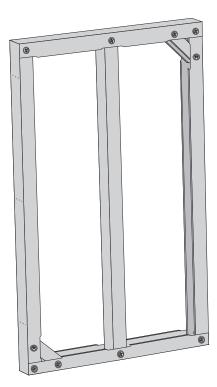


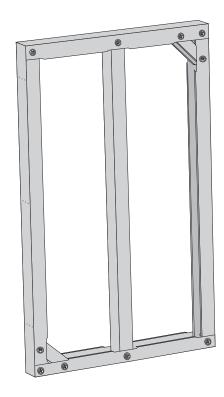
Drill screws in all ten (10) pre-drilled holes. When complete, flip the wall over and drill ten (10) additional screws into the opposite side. You should now have a completed frame wall.



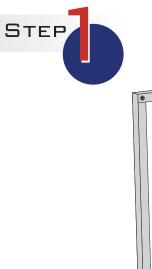


Repeat steps 1 through 9 for the second CC wall. You should now have two complete Cross Channel walls.



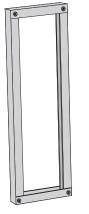


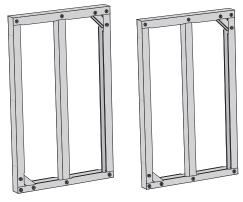
Complete Wall Assembly



Make sure you have all of your assembled pieces.







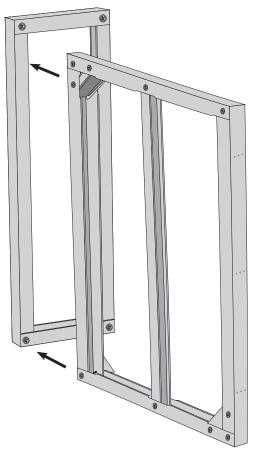
Front Perimeter Wall

Back Perimeter Wall

Cross Channel (CC) Walls

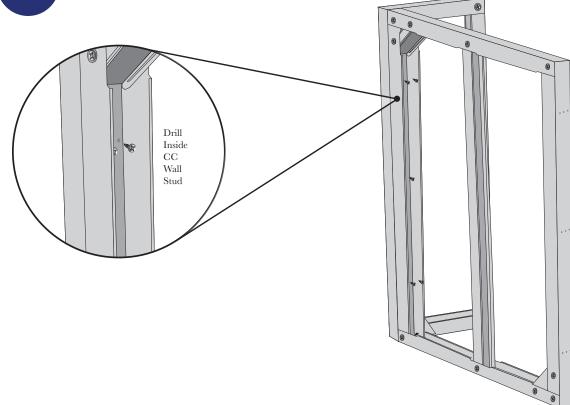


Slide the left Cross Channel (CC) wall so that it aligns perpendicular to the edge of the left side of the back Perimeter wall.



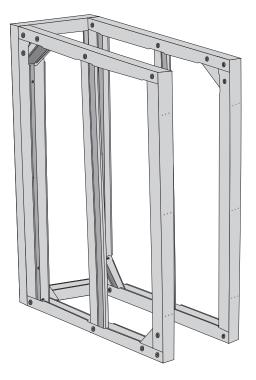


Attach the CC wall to the back Perimeter wall by drilling at least five (5) screws through the pre-drilled web holes found on the inner side of the CC wall.





Repeat steps 2 and 3 to attach the second CC wall to the right back Perimeter wall.

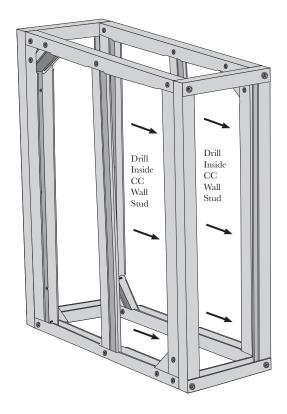


PROFESSIONAL TIP - ATTACHING CCS TO PERIMETER WALLS

Each outer stud of a Cross Channel wall includes a series of pre-cut web holes for easy drilling. For strongest integrity, use at least two screws in the top set, one in the center set and two in the bottom.

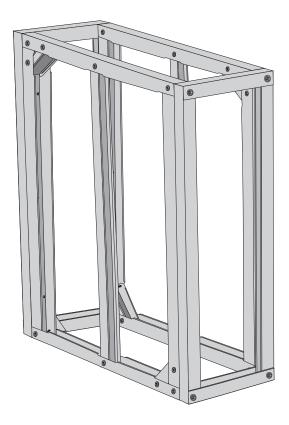


Place the front Perimeter wall in place and drill screws through the web holes (as seen in step 3) to attach the front wall to both CC walls.

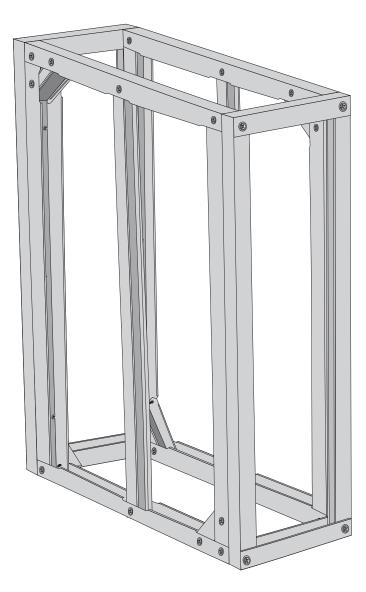


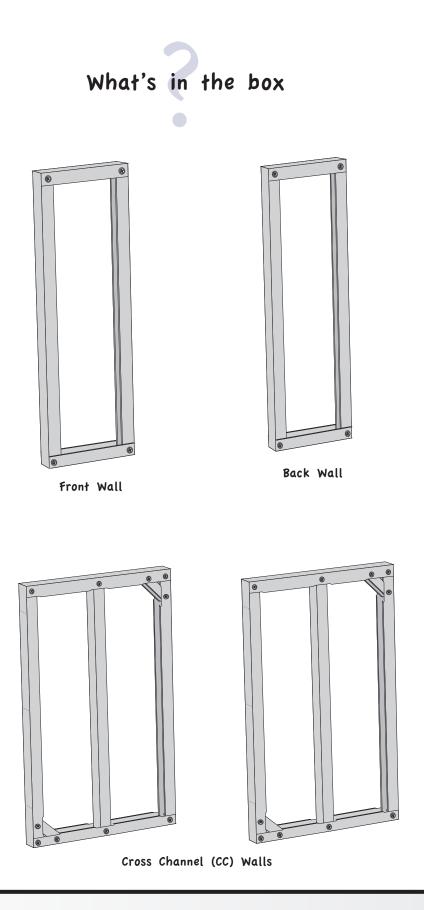


You should now have a complete module.









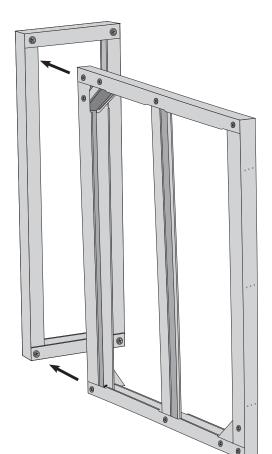
CHECK LIST

- Complete Front Wall
- Complete Back Wall
- 2 Complete Cross Channel (CC) Walls

Self-Tapping Screws sold separately

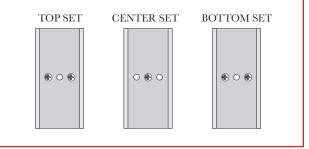


Slide the left Cross Channel (CC) wall so that it aligns perpendicular to the edge of the left side of the back wall.



PROFESSIONAL TIP - ATTACHING CCS TO PERIMETER WALLS

Each outer stud of a Cross Channel wall includes a series of pre-cut web holes for easy drilling. For strongest integrity, use at least two screws in the top set, one in the center set and two in the bottom.



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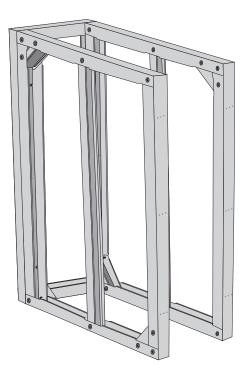
Attach the CC wall to the back Perimeter wall by drilling at least 5 screws through the pre-drilled web holes found on the inner side of the CC wall. Drill Inside 12 $\mathbf{C}\mathbf{C}$ Wall Stud

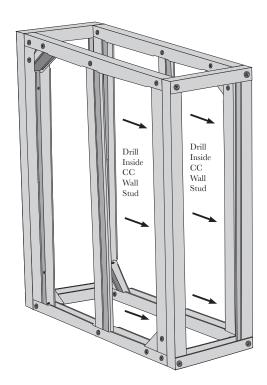


Repeat steps 2 and 3 to attach the second CC wall to the right back Perimeter wall.



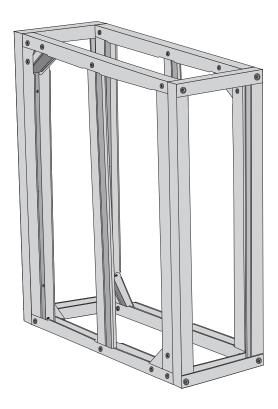
Place the front Perimeter wall in place and drill screws through the web holes (as seen in step 3) to attach the front wall to both CC walls.

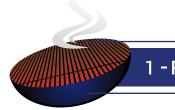






You should now have a complete module.

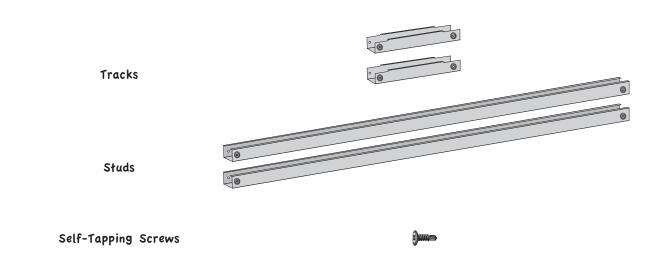




1-FOOT BACKSPLASH ASSEMBLY



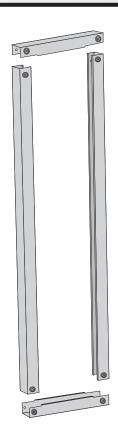




CHECK LIST		
2 Tracks		
3 Studs		
8 Self-Tapping Screws		



Spread out the pieces to form a loose framework of the Backsplash prior to attaching anything.



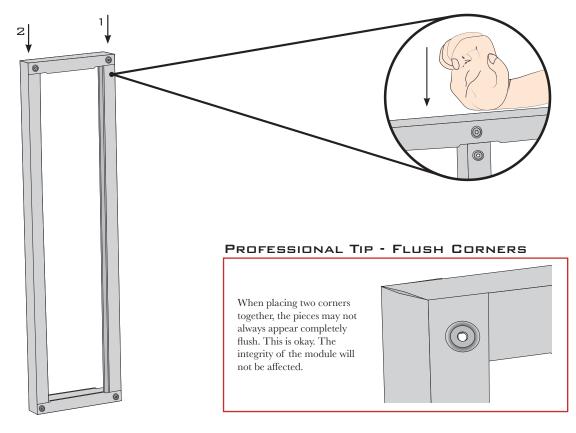






Use the butt of your palm to carefully but firmly hit each stud into the top track so that all precut holes in both the track and studs are aligned.

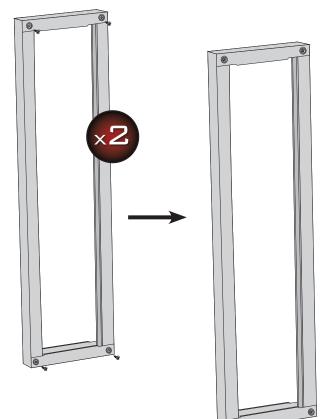
Note: If the studs do not slip right in when hit, readjust the studs and reapply pressure to the track.



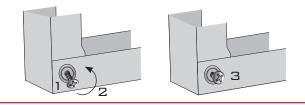
PROFESSIONAL TIP - UNEVEN HOLES



Drill screws in all four (4) pre-drilled holes. When complete, flip the wall over and drill four (4) additional screws into the opposite side. You should now have a completed Backsplash.



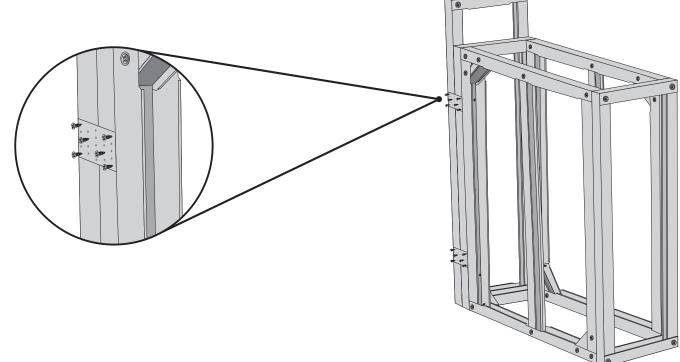
The pre-drilled holes in two pieces may not always align perfectly. If this is the case, simply angle the screw into the opening of both holes and then twist up while drilling.





To attach the Backsplash to your module, use two union plates, one at the top and one at the bottom, on each side of the module. Using six (6) screws in each plate will provide a strong attachment, however any amount from two to 23 may be used.

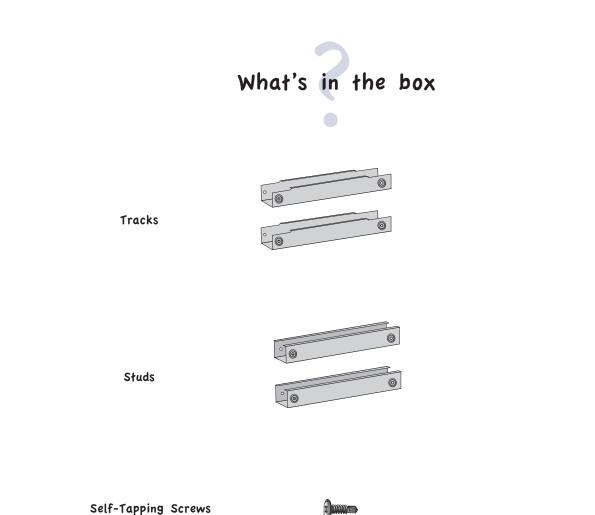
Note: Union plates and screws for the plates are sold separately.





1-FOOT OVERHANG ASSEMBLY



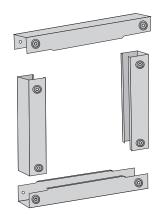


CHECK LIST

- 2 Tracks 2 Studs
- 8 Self-Tapping Screws

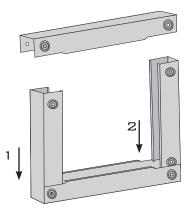


Spread out the pieces to form a loose framework of the wall prior to attaching anything.





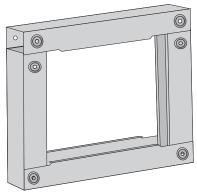
Slide each stud into the bottom track. Make sure that each of the precut holes match up.

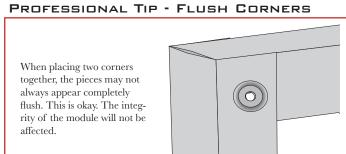


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Slide the top track down and adjust the top of each stud so that they fit comfortably inside the top track.

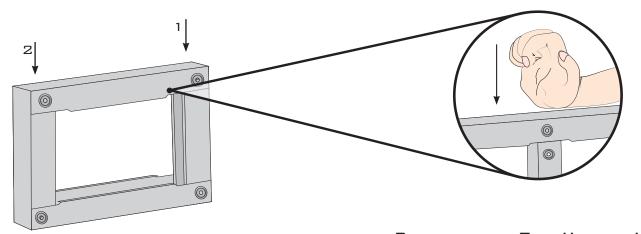






Use the butt of your palm to carefully but firmly hit each stud into the top track so that all precut holes in both the track and studs are aligned.

Note: If the studs do not slip right in when hit, readjust the studs and reapply pressure to the track.

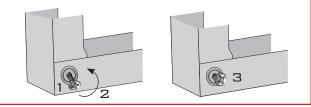


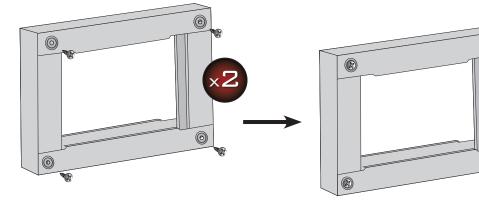
PROFESSIONAL TIP - UNEVEN HOLES

The pre-drilled holes in two pieces may not always align perfectly. If this is the case, simply angle the screw into the opening of both holes and then twist up while drilling.



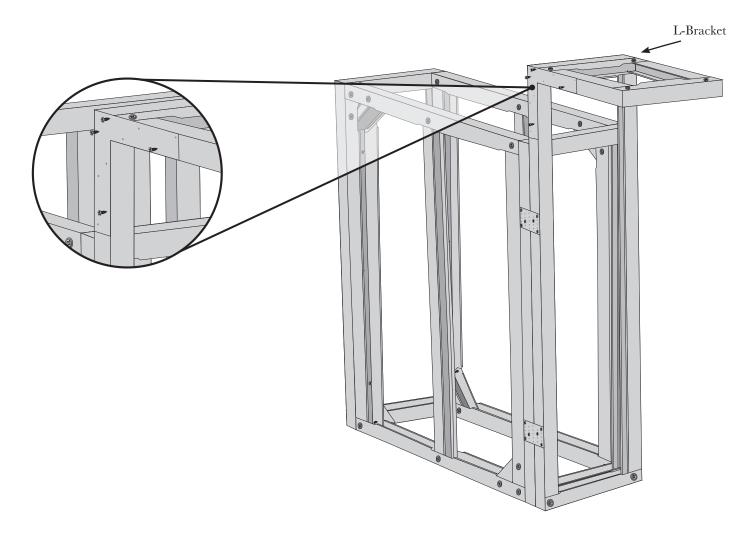
Drill screws in all four (4) pre-drilled holes. When complete, flip the wall over and drill additional four (4) screws into the opposite side. You should now have a completed Overhang.







To attach the Overhang to your module, use an L-Bracket on each side of the module. Using at least four (4) screws in each plate to provide a strong attachment. (Any amount from four to 10 on each may be used.) **Note:** L-Brackets and screws for the plates are sold separately.



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